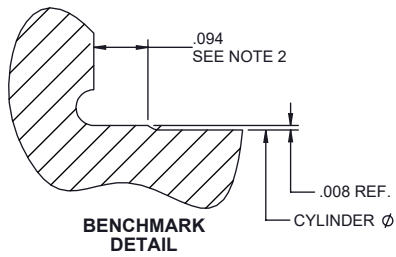
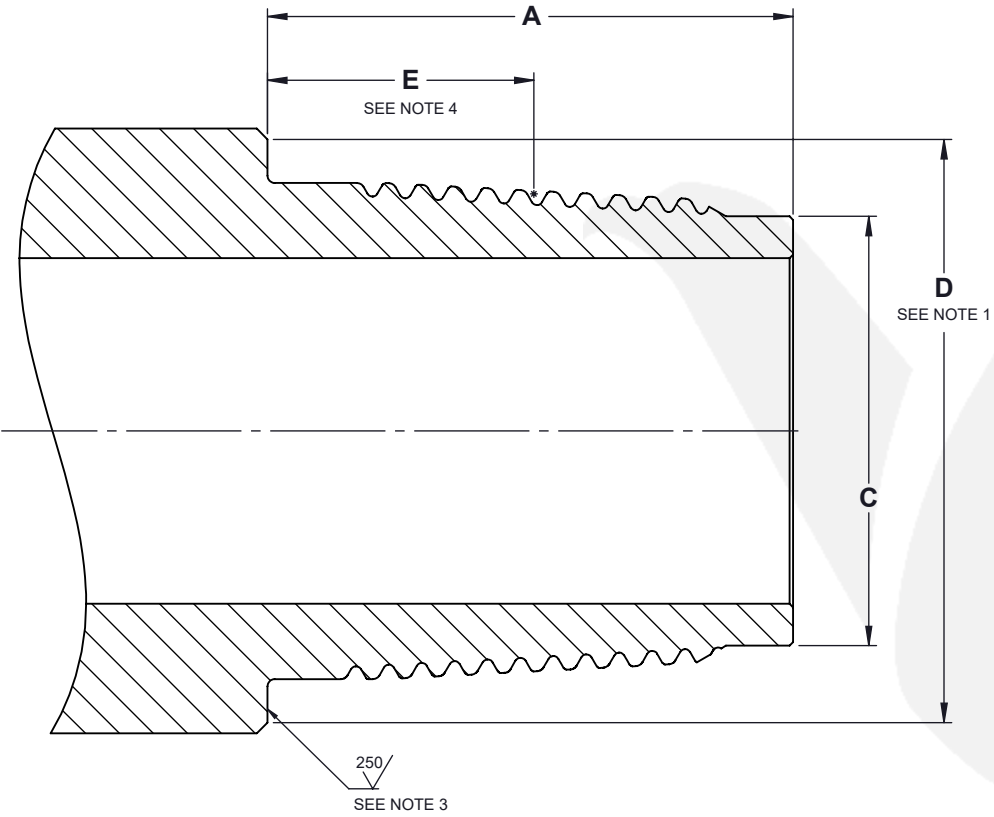


**THREADFORM PROPERTIES**

<b>LEAD</b>	.28571 in (3.5 TPI)
	+ .006 OVER 2 INCHES
<b>TAPER</b>	1.250 in/ft (.1042 in/in)



DLC PIN FIELD INSPECTION DIMENSIONS								
CONNECTION	A PIN LENGTH		C PIN NOSE		D BEVEL DIA.		E ROOT DAMAGE REGION	OD MIN
	MIN	MAX	MIN	MAX	MIN	MAX	DISTANCE	SEE NOTE 5
DLC 425	4.554	4.565	3.712	3.759	5.048	5.268	2.313	4.914
DLC 544	5.116	5.127	4.846	4.893	6.381	6.601	2.625	6.232



- NOTES:**
1. MIN BEVEL CHAMFER OF 1/32" X 45° TO BE PRESENT FOR REDUCED OD AND/OR REFACED CONNECTION
  2. .094 IS FOR NEW CONDITION, MAY BE .188 MAX AFTER REFACING
  3. SURFACE FINISH APPLIES DURING REFACING OPERATIONS
  4. DAMAGE TO THREAD ROOTS NOT PERMITTED IN THIS REGION
  5. MIN OD FOR REFERENCE BASED ON MIN BOX COUNTERBORE WALL THICKNESS

REV.	DESCRIPTION	DATE	REV. BY
1	CONVERTED TO LIMIT TOLERANCING	12/11/2025	SC
REVISIONS			

	TITLE				
	DLC PIN FIELD INSPECTION				SCALE NONE
					SHEET 1 OF 1
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED		DRAWN SC	MAY 3/23	DRAWING NO. T000140	REVISION 1
		CHECKED GT	MAY 8/23		